

Please replace the paragraphs at page 19, lines 4-11, with the following paragraphs. A marked-up copy of the original paragraphs, showing the changes made thereto, is attached.

--As shown in FIG. 5, in the first injection step, a predetermined resin amount Q1 of the skin layer resin material is injected within a predetermined time T_i from the plasticizing means 42.

A2 Subsequently, in the second injection step, a volume Q2 of the skin layer resin material and a volume P1 of the core layer resin material are simultaneously injected within a predetermined time T_{ii} --

Please replace the paragraph at page 19, lines 19-22, with the following paragraph. A marked-up copy of the original paragraph, showing the changes made thereto, is attached.

A3 --Following the second injection step, a predetermined amount Q3 of the skin layer resin material is injected within a predetermined time T_{iii} in the third step.--

Please replace the paragraph at page 24, lines 3-7, with the following paragraph. A marked-up copy of the original paragraph, showing the changes made thereto, is attached.

A4 --To decrease the thickness of a nearby portion around a portion of a plane board from which the screw connecting portion 104 extends, a cavity for forming the board